

Proper Alignment of Glide Blocks

This is the OFFICIAL igus procedure for "aligning" the carriage.
It only needs to be done once.

1. Loosen all carriage bolts. Don't remove - just loosen a few turns.
2. Slide carriage back and forth to allow bearings to align themselves.
3. igus tech recommends "tapping" the center of the carriage to "bump" the bearings into place.
4. With downward pressure on carriage tighten the bolts again a few turns at a time alternating them - i.e. do NOT crank one down and then do the other ones.